



SUNNY SCORE SDN BHD

NO. 774, JALAN TOK KANGAR, JURU, 14100 SIMPANG AMPAT, PULAU PINANG, MALAYSIA.

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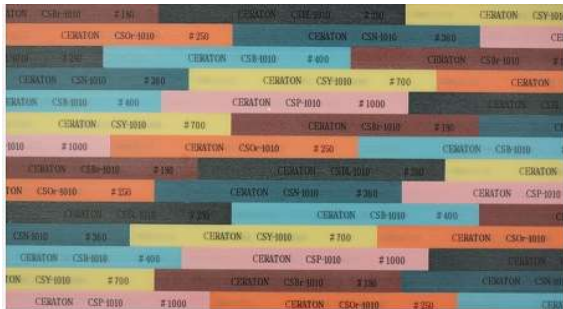
Website: www.sunnyscore.com / www.sunnyscore.com.my

CERATON FIBER STONE

GRIT SIZE	APPLICATION
#180 #250 #280	To remove the rough machining surface or hard EDM scale of tool & die steels.
#360 #400	General lapping and removal of the scratches after fine polishing.
#700 #1200	Fine polishing & finishing.
Ø3.00mm / Round	It can use as grinding point (max, length 50mm), or by sharpening it for detail lapping.

In order to reach the best performance, we recommend that the stone should be hold-up right making an angle of approx 30°~40° to the workpiece.

SIZE	GRIT SIZE / ORDER CODE						
	COLOUR T * W * L	BROWN #180	ORANGE #250	BLACK #280	NAVY BLUE #360	BLUE #400	YELLOW #700
1*4*100	FSCER04-0180	FSCER04-0250	FSCER04-0280	FSCER04-0360	FSCER04-0400	FSCER04-0700	FSCER04-1200
1*6*100	FSCER06-0180	FSCER06-0250	FSCER06-0280	FSCER06-0360	FSCER06-0400	FSCER06-0700	FSCER06-1200
1*10*100	FSCER10-0180	FSCER10-0250	FSCER10-0280	FSCER10-0360	FSCER10-0400	FSCER10-0700	FSCER10-1200
ØD*100							
Ø3*100	FSCER03-0180	FSCER03-0250	FSCER03-0280	FSCER03-0360	FSCER03-0400	FSCER03-0700	FSCER03-1200





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CRISTONE FIBER STONE

Cristone stands for Crystal Stone made from using the highest quality, chemically produced crystal fibers. The crystal line structure of the crystal fibers offers high polishing efficiency and incredible bending strength. These are the perfect stones for detail polishing. Extremely strong for tight ribd and slots, excellent for EDM removal.

SIZE T * W * L	GRIT SIZE / ORDER CODE					
	#150	#200	#400	#600	#800	#1000
1*2*100	FSCRI02-0150	FSCRI02-0200	FSCRI02-0400	FSCRI02-0600	FSCRI02-0800	FSCRI02-1000
1*4*100	FSCRI04-0150	FSCRI04-0200	FSCRI04-0400	FSCRI04-0600	FSCRI04-0800	FSCRI04-1000
1*6*100	FSCRI06-0150	FSCRI06-0200	FSCRI06-0400	FSCRI06-0600	FSCRI06-0800	FSCRI06-1000
1*10*100	FSCRI10-0150	FSCRI10-0200	FSCRI10-0400	FSCRI10-0600	FSCRI10-0800	FSCRI10-1000
1*13*100	FSCRI13-0150	FSCRI13-0200	FSCRI13-0400	FSCRI13-0600	FSCRI13-0800	FSCRI13-1000
ØD*100						
Ø3*100	FSCRI03-0150	FSCRI03-0200	FSCRI03-0400	FSCRI03-0600	FSCRI03-0800	FSCRI03-1000

